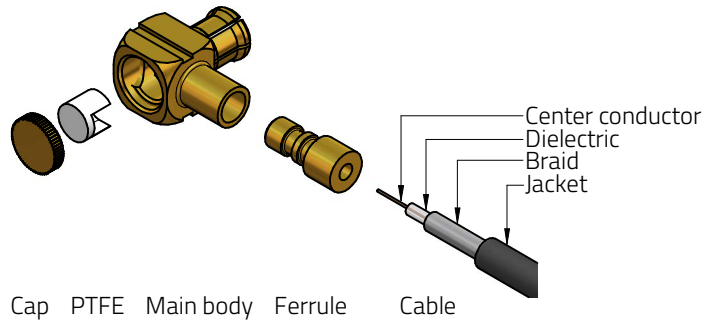
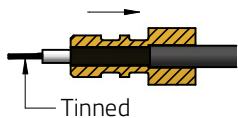


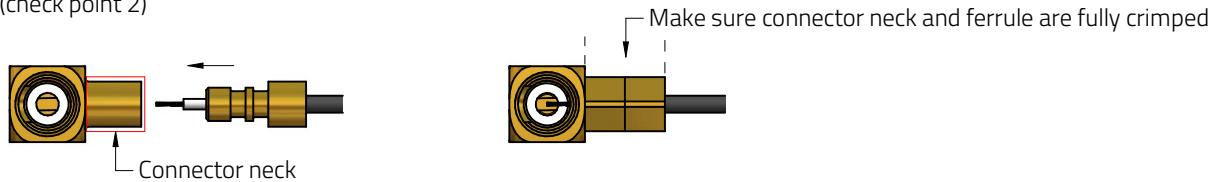
**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



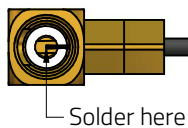
**Step 2.** Pre-tinned cable conductor (optional), make sure no evidence of melting. Slide ferrule onto cable until cable jacket reach internal positioning point



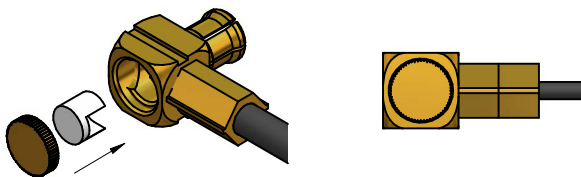
**Step 3.** Insert cable with ferrule into connector main body until it reach internal positioning point. Check and make sure cable center conductor sits inside solder slot. Crimp ferrule with tool hex size : .1" (check point 2)



**Step 4.** Solder cable center conductor using minimum amount of solder paste (check point 3)



**Step 5.** Place PTFE into connector main body and press the cap onto connector body until neat and flat



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

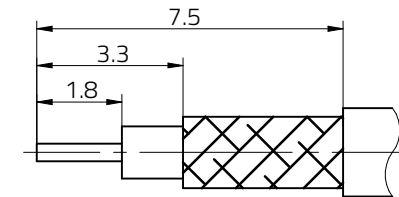
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



**Cable Type :** Flexible Cable 1.13

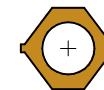
**Cable Strip Dimensions (mm) :**



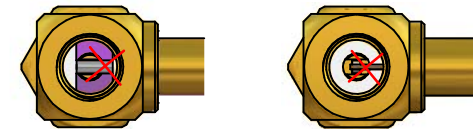
**Check Point :**

1. No damaged components; and no split cable after stripping

2. No significant dog ear after crimping



3. No excess or lack solder flow, no evidence of melting



CREATED BMa	CHECKED JCh		
DESCRIPTION <b>Assembly instructions</b> <b>606 360 302 121 20</b>			
REVISION 001.001	STATUS Valid	DATE 2024-09-03	BUSINESS UNIT eiCan



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